

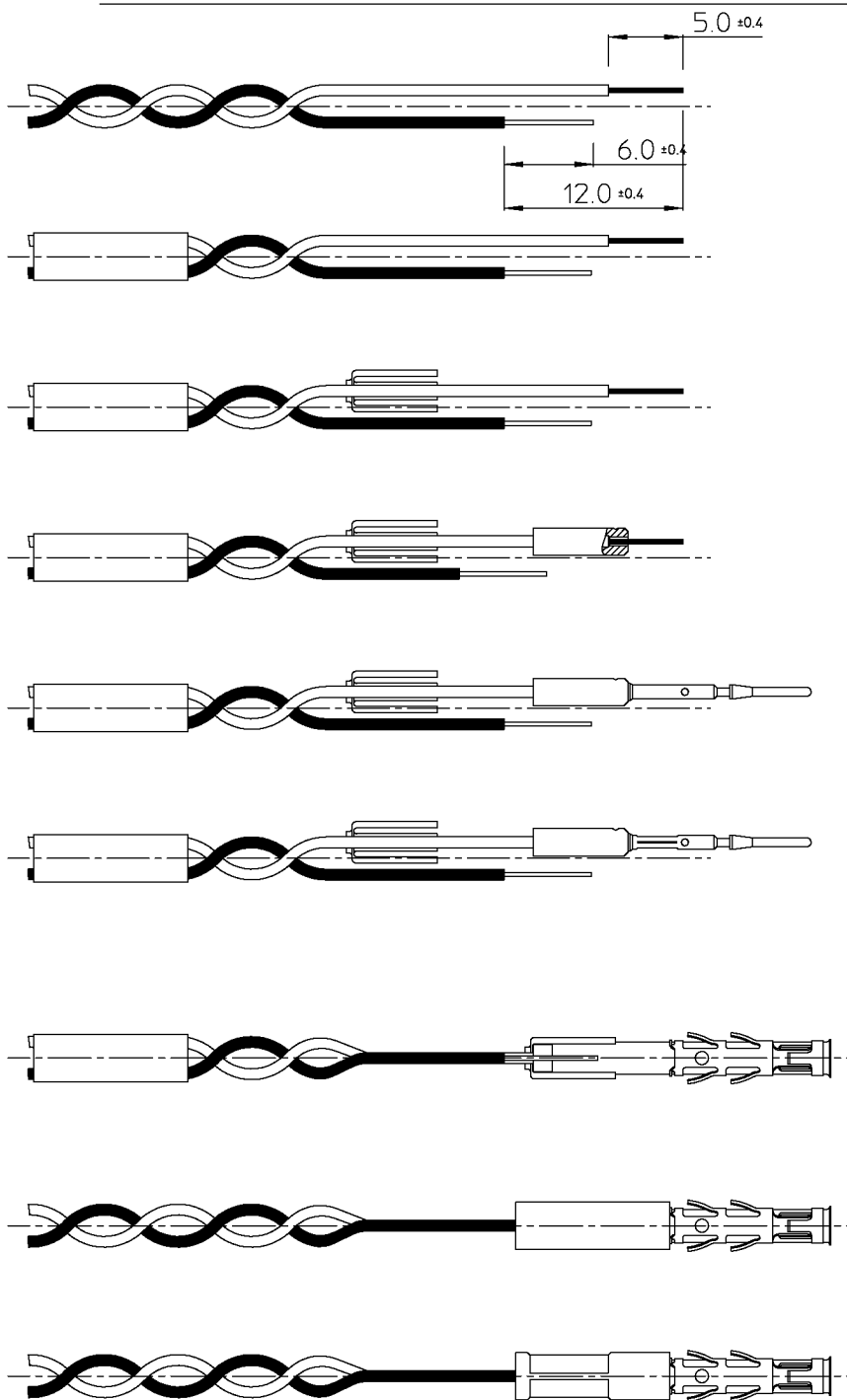
DIT IS ONZE EIGENDOM EN MAG NOCH NAGEMAAKT, HERDRUKT, OVERGEMAAKT AAN DERDEN, NOCH VOOR FABRIKATIE GEBRUIKT WORDEN, ZONDER ONZE SCHRIFTELIJKE TOELATING. BIJ NIET GEBRUIK IS DE TERUGZENDING VERPLICHT.

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BS, A , 200904, 002, 00

REV.	DATE	DESCRIPTION	BY	C'K'D'

INSTRUCTIONS FOR ASSEMBLING FEMALE COAXIAL CONTACT KIT RCDXK1D28



STEP 1:

Strip twisted pair cable to dimensions shown.

STEP 2:

Assemble hyring YOC074 onto cable.

STEP 3:

Assemble adaptor YORX090 onto inner contact wire, legs face forward.

STEP 4:

Assemble support sleeve RCDXB0551 onto inner contact wire.

STEP 5:

Push inner pin onto inner contact wire. Ensure that contact is pushed right up to the support sleeve and no conductor is exposed.

STEP 6:

Crimp inner pin with M10S-1 tool using die-set S26D2 and stop bushing SL46D2.

STEP 7:

Push inner pin into outer contact until inner pin is sensed to snap into place in the retaining feature. Ensure that the outer conductor is positioned in the space of the missing fourth leg. Control assembly with inspection gauge PG(SMC)-B6.

STEP 8:

Slide the hyring forward until it just butts against the spring.

STEP 9:

Crimp hyring YOC074 with M10S-1 using die-set S22-1 and stop bushing SL47-1.

GEN. ST.	01	02	03	04	05	06	07	08	0D	50	60	70	80	90																	
INT. ST.	10	11	12	13	14	18	20	31	32	33	34	38	39	40	42	43	44	45	46	48	56	70	72	73	75	76	81	82	83	84	88

1DEC ±0,2 1DEC 2DEC ±0,1 2DEC ANGLES ±1° HOEKEN	APPR. DRAFT CHECKED	DATE 07-04-97	SIGN. A. Janssens	SUB MIN. COAX. ASSY INSTR. - OUT. FEM. - TWISTED PAIR CAT. No. RCDXK17D28	
WE RESERVE THE RIGHT TO CHANGE DIMENSIONS OR REQUIREMENTS WITHOUT PRIOR NOTICE.	PROD. MGR. PR. ENG. MGR. PR. MGT. MGR.	REFERENCES / REFERENTIES		<div style="display: inline-block; vertical-align: middle;"> SOURIAU Route Nationale 23 72470 CHAMPAGNE </div>	SCALE
ALL DIMENSIONS IN MM 	<div style="display: flex; justify-content: space-between;"> BS, A , 200904, 002, 00 NOT EXPORT CONTROLLED </div> DRAWING NR. CUSTOMER DRAWING				